Series 7500
RestRAINT for IPS O.D. (Class) PVC Pipe at PVC Fittings

Features and Applications:
- For use on IPS O.D. (Class) ASTM D2241 PVC pipe systems using molded PVC fittings.
- MEGA-BOND® Restraint Coating System
  For more information, refer to www.ebaa.com
- Minimum 2 to 1 Safety Factor
- Split design for ease of installation
- Constructed of ASTM A536 Ductile Iron

For use on water or wastewater pipelines subject to hydrostatic pressure and tested in accordance with either AWWA C600, C605, or ASTM D2774.

### Pressure Ratings (PSI)

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<th>Nominal Pipe Size</th>
<th>Series Number</th>
<th>Approx. Weight</th>
<th>SDR17</th>
<th>SDR21</th>
<th>SDR26</th>
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**Sample Specification**
Restraint of molded PVC fittings on IPS O.D. PVC pipe (ASTM D2241) shall consist of the following: The restraint shall be manufactured of ductile iron conforming to ASTM A536. The restraint devices shall be coated using MEGA-BOND®. (For complete specifications on MEGA-BOND visit www.ebaa.com.) A split, non-serrated ring shall be utilized on the fitting bell. A split, serrated ring shall be used to grip the pipe, and a sufficient number of bolts shall be used to connect the bell ring to the gripping ring. The restraint shall be the Series 7500, as manufactured by EBAA Iron, Inc., or approved equal.
### Installation Instructions

The Series 7500 is designed for restraining ASTM D2241 PVC pipe to molded PVC fittings. It has a split, serrated restraint ring on the spigot and a split non-serrated ring on the fitting.

1. Assemble the fitting per the fitting manufacturer’s instructions.

2. Install both halves of the split non-serrated bell ring on the fitting behind the gasket hump. Install the side bolts and tighten each evenly to 110 ft-lbs of torque. (40 ft-lbs on 2 inch through 3 inch, 60 ft-lbs on 4 inch through 6 inch)

3. Slide the bell ring toward the gasket hump so that it fits snugly behind the gasket hump.

4. Remove the side bolts from the serrated restraint ring. Use the tie bolts to determine the proper location of the restraint ring on the spigot. Allow enough room on the tie bolt to fully engage the nuts.

5. Install both halves of the restraint ring at the proper location, tapping each half into place. Make sure that the complete ID of the ring is touching the pipe before installing the side bolts. Tighten the side bolts evenly to 110 ft-lbs of torque. (40 ft-lbs on 2 inch through 3 inch, 60 ft-lbs on 4 inch through 6 inch)

6. Place nuts on the tie bolts and tighten until they are snug. Allow enough room on the tie bolt to fully engage the nut with several threads showing. Do not tighten these bolts enough to force the spigot further into the bell of the fitting.