Series 19PF00
Joint Restraint at Ductile Iron Push-on Fitting
for C900 and C909 PVC
US Patent # 9163760 B2

Features and Applications:
• For use on AWWA C900 and C909 PVC
• Sizes 4 inch through 12 inch
• Rated to the Full Pressure of the Pipe
• Minimum 2 to 1 Safety Factor
• Split Serrated Restraint Rings for ease of installation
• MEGA-BOND® Restraint Coating System
• Constructed of ASTM A536 ductile iron

For use on water and wastewater pipelines subject to hydrostatic pressure and tested in accordance with either AWWA C600 or ASTM D2774.

Sample Specification
Restraint for AWWA C900 and C909 PVC Pipe shall consist of the following: The restraint shall be manufactured of ductile iron conforming to ASTM A536. The restraint devices shall be coated with MEGA-BOND. (For complete specifications on MEGA-BOND visit www.ebaa.com.) The combination of the restraint(s) and fasteners shall have a pressure rating as shown in the submittal reference tables with this brochure. The restraint shall have a two to one safety factor.

Restraint at Ductile Iron Fittings:
A split serrated ring shall be used to grip the plain-end of the pipe, a sufficient number of bolts shall connect the restraint ring to the ductile iron fitting. The restraint for mechanical joint fittings shall be the Series 19MJ00. The restraint for push-on fittings with restraining ears shall be the 19PF00.

All Series manufactured by EBAA Iron, Inc., or approved equal.
Installation Instructions

1. The Series 19PF00 is designed for restraining C909 PVC pipe at ductile iron fittings supplied with restraining ears. The restraint has a split, serrated restraint ring on the spigot and attaches to the fitting with connecting thrust rods.

2. Assemble joint per the pipe and fitting manufacturer’s instructions.

3. Using the connecting thrust rods to determine the proper restraint location, install both halves of the restraint by tapping them into place. Allow enough room on the connecting thrust rods to fully engage the nuts with several threads showing. Make sure the ID of the restraint is touching the pipe before installing and tightening of side bolts. Side bolts are to be evenly tightened to 120 ft-lbs of torque (70 ft-lbs on 4 inch and 6 inch). A torque indicating wrench will help facilitate this.

4. Tighten the connecting thrust rods until snug; do not over tighten connecting thrust rods as to move the spigot further into the joint.