Series 1500TD
Bell Restraint Harness for Ductile Iron & C900 PVC Pipe
Split Serrated Restraint Rings on Both Sides of the Bell

Features and Applications:
- Restraint for AWWA C900 PVC Pipe at Push-On Bells
- Minimum 2 to 1 Safety Factor
- MEGA-BOND® Restraint Coating System
  For more on MEGA-BOND refer to www.ebaa.com
- Split design for ease of installation
- Constructed of ASTM A536 Ductile Iron

For use on water or wastewater pipelines subject to hydrostatic pressure and tested in accordance with either AWWA C600, C605, or ASTM D2774.

Sample Specification
Restraint at push-on pipe joints for Ductile Iron pipe and PVC pipe (AWWA C900) shall consist of the following: The restraint shall be manufactured of ductile iron conforming to ASTM A536. The restraint devices shall be coated using MEGA-BOND®. (For complete specifications on MEGA-BOND visit www.ebaa.com.) A split serrated ring, with a sufficient number of heat treated Tru-Dual® inserts for gripping both Ductile Iron Pipe and PVC pipe, shall be utilized behind the pipe bell. A split serrated ring, with a sufficient number of heat treated Tru-Dual inserts for gripping both Ductile Iron Pipe and PVC pipe, shall be used to grip the spigot, plain end pipe. A sufficient number of bolts shall be used to connect the bell ring and the gripping ring. The restraint shall be the Series 1500TD, as manufactured by EBAA Iron, Inc., or approved equal.

<table>
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<tr>
<th>Nominal Pipe Size</th>
<th>Series Number</th>
<th>Approx. Weight</th>
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<th>PVC Pipe</th>
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NOTE: For applications and pressures not shown, please contact EBAA.
### Series 1500TD Submittal Reference Drawing

**The Series 1500TD is designed for restraining Ductile Iron pipe or C900 PVC pipe at push-on joints. It has a serrated split restraint ring with heat treated inserts on the spigot and behind the bell.**

1. Assemble the push-on joint per the pipe manufacturer’s instructions.

2. Install both halves of one of the serrated rings around the pipe behind the bell, tapping each half into place. Make sure that the complete ID of the ring is touching the pipe before installing the side bolts. Install the side bolts and tighten evenly to 60 ft-lbs torque (110 ft-lbs on 8 inch, 10 inch and 12 inch).

3. Remove the side bolts from the second serrated restraint ring. Use the tie bolts to determine the proper location of the restraint ring on the spigot. Allow enough room on the tie bolt to fully engage the nuts.

4. Install both halves of the restraint ring at the proper location, tapping each half into place. Make sure that the complete ID of the ring is touching the pipe before installing the side bolts. Tighten the side bolts evenly to 60 ft-lbs torque (110 ft-lbs on 8 inch, 10 inch and 12 inch).

5. Place nuts on the tie bolts and tighten until they are snug. Allow enough room on the tie bolt to fully engage the nut with several threads showing. Do not tighten these bolts enough to force the spigot further into the bell of the joint.

**NOTE:** Dimensions are in inches and are subject to change without notice.