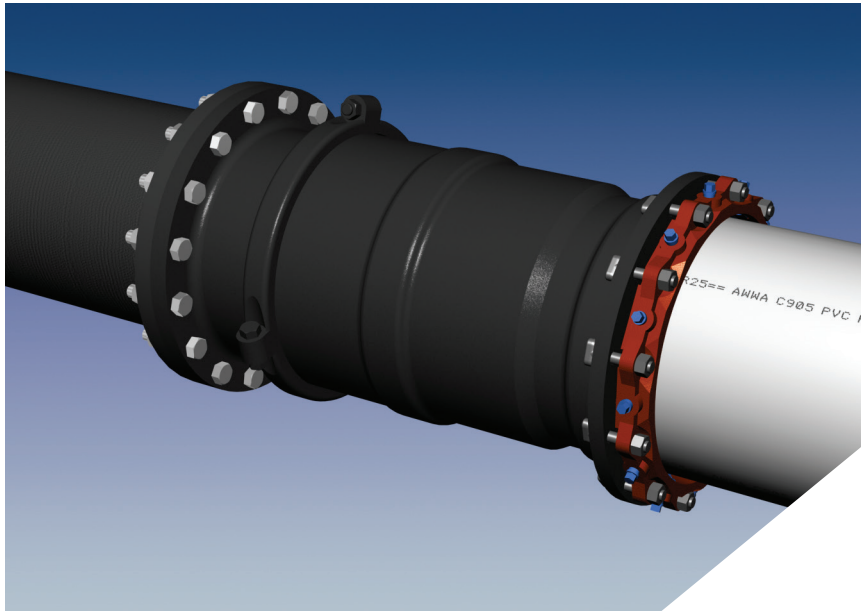




▲ Series 216C0 EX-TEND, 16 inch combination mechanical joint by flanged expansion joint. (DIP by PVC)
▼ Series 216C0 EX-TEND, 16 inch combination mechanical joint by flanged expansion joint.



Sample Specification

Expansion joints shall be installed in the locations indicated on the drawings and shall be manufactured of ductile iron conforming to the material properties of ANSI/AWWA C153/A21.53. All expansion joints shall be capable of expanding or contracting to the amounts shown on the drawings, or indicated in the specifications, but in no case shall there be less than 4" total axial movement. Separation beyond the maximum extension of the expansion joint shall be prevented without the use of external tie rods. Each expansion joint shall be pressure tested against its own restraint to a minimum of 350 psi (250 psi 24 inch and greater). MEGALUG joint restraint shall be provided with each mechanical joint connection. All internal surfaces (wetted parts) shall be lined with a minimum of 15 mils of fusion bonded epoxy conforming to the applicable requirements of ANSI/AWWA C213. Exterior surfaces shall be coated with a minimum of 6 mils of fusion bonded epoxy conforming to the applicable requirements of ANSI/AWWA C116/A21.16. Sealing gaskets shall be constructed of EPDM. The coating shall meet ANSI/NSF-61. All expansion joints shall be EX-TEND 200, as manufactured by EBAA Iron, Inc., or approved equal.

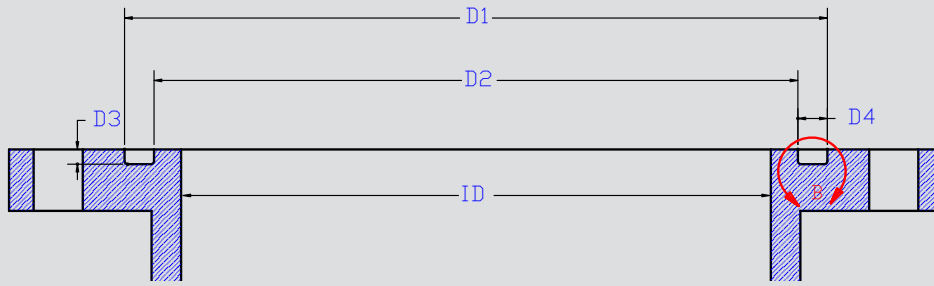
Features and Applications:

- Sizes 3 inch through 36 inch
- For Ductile Iron, Steel, PVC or HDPE pipe
- 3 inch through 20 inch rated at 350 PSI
24 inch and greater rated at 250 PSI
- Constructed of ASTM A536 Ductile Iron
- No Periodic Maintenance is Required
- Each unit tested to rated working pressure prior to shipment
- Self restrained at full expansion without the use of external tie bars
- Due to the design of the seals, no periodic maintenance is required
- Seals conform to the applicable requirements of ANSI/AWWA C111/A21.11
- End connections:
Flanged Joint; 3 inch through 36 inch
Mechanical Joint; 3 inch through 24 inch
Combination of the two Joints available
- Flange outlets conform to the dimensional requirements of ANSI/AWWA C110/A21.10 (class 150) with the addition of an O-ring gasket which is provided to ensure a watertight seal
- Mechanical Joint end connections conform to the dimensional requirements of either ANSI/AWWA C111/A21.11 or ANSI/AWWA C153/A21.53 depending on size
- All "wetted" parts are coated with a NSF61 approved fusion bonded epoxy
- Insertion of additional sleeves for increased expansion capacity can be done at the factory or in the field as the need occurs

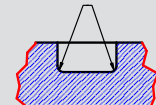
For use on water or wastewater pipelines subject to hydrostatic pressure and tested in accordance with either AWWA C600, C605, or ASTM D2774.

EBAA Iron products are not designed, intended, or approved for use with compressed air or any gas service. All entrapped air must be completely removed from the pipeline prior to pressurization, testing, or placing the line into service. Failure to eliminate air pockets may result in improper product performance or hazardous conditions.

FLEX-TEND, EX-TEND, AND FLEX-900 O-ring Groove



D5 GROOVE RADIUS



DETAIL B
SCALE 1.25 : 1

Size	D1	D2	D3	D4	D5	O-ring Diameter	O-ring Part Number
3	4.885	4.185	0.175	0.350	0.0625	0.25	983003
4	5.900	4.700	0.300	0.600	0.0625	0.5	983004
6	8.00	6.800	0.300	0.600	0.0625	0.5	983006
8	10.100	8.900	0.300	0.600	0.0625	0.5	983008
10	12.200	11.000	0.300	0.600	0.0625	0.5	983010
12	14.300	13.100	0.300	0.600	0.0625	0.5	983012
14	16.200	15.00	0.300	0.600	0.0625	0.5	983014
16	18.500	16.900	0.400	0.800	0.1250	0.625	983016
18	20.700	19.100	0.400	0.800	0.1250	0.625	983018
20	23.000	21.400	0.400	0.800	0.1250	0.625	983020
24	27.200	25.600	0.400	0.800	0.1250	0.625	983024
30	33.500	31.700	0.400	0.900	0.1250	0.75	983030
36	40.000	38.300	0.400	0.850	0.1250	0.75	983036
42	46.580	44.080	0.650	1.250	0.1250	N/A	983042
48	52.720	50.220	0.650	1.250	0.1250	1	983048

Determine your expansion requirements

Expansion Coefficient Table

Material	Coefficient inch/inch/degree F
Ductile Iron	0.0000062
PVC	0.000030
Cast Iron	0.0000058
Steel	0.0000065
HDPE	0.000080
Concrete	0.0000055

The Change in length (ΔL) due to thermal contraction/expansion is given by:

$$\Delta L = L (\Delta T)(C)$$

Where: L = length of pipe (inches)
 ΔT = change in Temperature (degrees F)
 C = coefficient of thermal expansion

Example:

- Determine the Expansion Needed
 1000 Foot Bridge; 6 inch Ductile Iron Pipe; 120° F Total Temperature Change
 $(1000)(12\text{in}/\text{ft})(120^\circ \text{F})(0.0000062\text{in}/\text{in}/^\circ \text{F}) = 8.93 \text{ in (Nearly 9 inches)}$
- Select Proper Unit
 Referring to the chart on the opposite page, we will require a Series 206M2 EX-TEND because of the ability to accommodate the nine inches of expansion needed, with it's 12 inches of maximum expansion.
- Determine the installation preset
 Factory preset for the EX-TEND is at 50% Contraction 50% Expansion setting, but the preset can be changed in the field to accommodate the present installation Temperature .

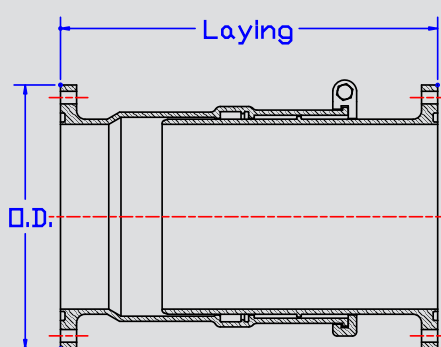
When working with continuous pipelines (i.e. fused HDPE, fused PVC, welded steel,...) be sure to consider the Poisson effect when determining expansion/contraction requirements.

Series 200 EX-TEND® Submittal Reference Drawing

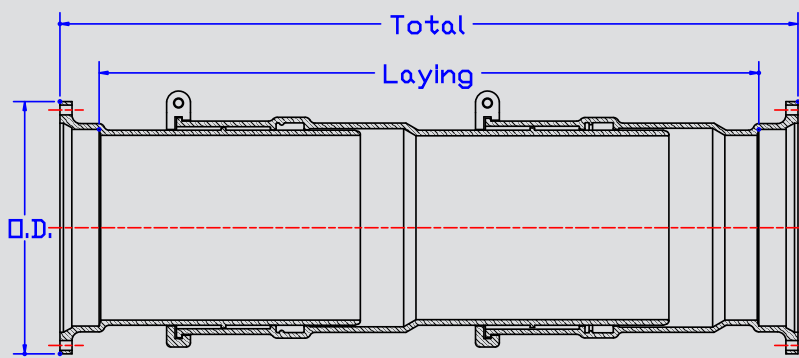
FLANGE BY FLANGE

MECHANICAL JOINT BY MECHANICAL JOINT

EBAA IRON



STANDARD UNIT



UNIT WITH ONE ADDITIONAL SLEEVE

MADE IN USA

		Flange by Flange				Mechanical Joint by Mechanical Joint					
Nominal Pipe Size	Expansion (Linear)	Series Number	Maximum O.D.	Laying*	Weight (Approx lbs.)		Series Number	Maximum O.D.	Laying*	Total*	Weight (Approx)
3	4	203F0	‡	‡	‡		203M0	‡	‡	‡	‡
	8	203F1	‡	‡	‡		203M1	‡	‡	‡	‡
	12	203F2	‡	‡	‡		203M2	‡	‡	‡	‡
4	4	204F0	11.0	18.2	69		204M0	11.0	15.6	20.6	74
	8	204F1	11.0	33.5	113		204M1	11.0	30.9	35.9	118
	12	204F2	11.0	48.8	157		204M2	11.0	46.2	51.2	162
6	4	206F0	12.4	19.5	95		206M0	12.4	15.4	20.4	96
	8	206F1	12.4	33.8	160		206M1	12.4	29.7	34.7	161
	12	206F2	12.4	48.1	225		206M2	12.4	44.0	49.0	226
8	4	208F0	14.8	20.7	143		208M0	14.8	16.4	21.4	139
	8	208F1	14.8	37.8	235		208M1	14.8	33.5	38.5	231
	12	208F2	14.8	54.9	327		208M2	14.8	50.6	55.6	323
10	4	210F0	17.0	21.0	196		210M0	17.0	18.8	23.8	192
	8	210F1	17.0	36.8	333		210M1	17.0	30.5	35.5	329
	12	210F2	17.0	52.6	470		210M2	17.0	44.5	49.5	466
12	4	212F0	19.3	21.5	245		212M0	19.3	19.2	24.2	244
	8	212F1	19.3	37.5	396		212M1	19.3	35.2	40.2	395
	12	212F2	19.3	53.5	547		212M2	19.3	51.2	56.2	546
14	8	214F0	22.3	32.4	389		214M0	22.3	27.0	34.0	432
	16	214F1	22.3	58.8	677		214M1	22.3	53.3	60.0	677
	24	214F2	22.3	85.3	922		214M2	22.3	79.6	87.0	921
16	8	216F0	24.5	33.9	621		216M0	24.5	31.3	38.8	621
	16	216F1	24.5	61.8	959		216M1	24.5	59.2	66.2	959
	24	216F2	24.5	89.7	1297		216M2	24.5	87.1	94.1	1297
18	8	218F0	27.1	33.7	661		218M0	27.1	27.6	34.6	652
	16	218F1	27.1	60.8	1041		218M1	27.1	54.7	61.7	1032
	24	218F2	27.1	87.9	1421		218M2	27.1	81.8	88.8	1412
20	8	220F0	27.5	32.7	701		220M0	27.5	27.5	34.5	683
	16	220F1	27.5	60.0	1123		220M1	27.5	54.8	61.8	1105
	24	220F2	27.5	87.3	1545		220M2	27.5	82.1	89.1	1527
24	8	224F0	34.9	33.5	908		224M0	34.9	29.0	36.0	882
	16	224F1	34.9	60.8	1610		224M1	34.9	56.3	63.3	1584
	24	224F2	34.9	88.1	2312		224M2	34.9	83.6	90.6	2286
30	10	230F0	40.98	43.95	1433		~	~	~	~	~
	20	230F1	40.98	78.79	2300		~	~	~	~	~
	30	230F2	40.98	113.63	3200		~	~	~	~	~
36	10	236F0	49.2	46.8	2347		~	~	~	~	~

NOTE: Dimensions are in inches ± 1% and are subject to change without notice. Contact EBAA for availability of sizes not shown or listed.

* Laying Lengths and Total Lengths reflect unit set at midpoint of expansion capacity.

‡ Contact EBAA for sizes not listed

Installation Instructions for EX-TEND® 200

1. Remove protective end covers.
2. Remove polyethylene sleeve and other material.
3. Check interior, remove dirt and foreign material from interior and end connections.
4. For buried applications install polyethylene sleeve per ANSI/AWWA C105/A21.5 recommendations.
5. Assembly of flange joint:
 - a. Place flange o-ring in groove.
 - b. Place EX-TEND flange against adjoining flange, install and hand tighten bolts.
 - c. Tighten flange bolts.
6. Install mechanical joint EX-TEND end connections using the EBAA IRON MEGALUG® Joint Restraint suitable for adjacent pipe material.

MEGALUG 1100 should be used on ductile iron pipe.

MEGALUG 2000PV should be used on AWWA PVC pipe.

Assembly instructions for each of these products are included with restraint device.

7. Assembly of restrained plain end:
 - a. Lubricate and install EBAA-Seal® gasket provided over plain end per ANSI/AWWA C600.
 - b. Insert plain end into adjacent mechanical joint bell.
 - c. Install and hand tighten t-bolts.
 - d. Tighten t-bolts per AWWA recommendations.
8. Remove shipping skid.
9. If coating was damaged by transport or installation, touch-up kits are available. Contact EBAA Iron to order the kits.

*



Important Notes

Due to hydrostatic forces that cause the EX-TEND 200 to expand, some applications may require blocking to isolate the areas of anticipated movement and to prevent this expansion from affecting adjacent piping.

In order for the EX-TEND 200 to protect pipeline connections, any load must be transferred to the unit by the restrained joints. Depending on the piping arrangement and the anticipated movement of the pipelines, adjacent piping must be restrained to adequately transfer the loads to the unit. Joint restraint is provided with each mechanical joint end connection.

The flanged outlets have dimensions according to ANSI/AWWA C110/A21.10 with each flange to ensure a proven water tight seal to a maximum of 350 PSI pressure.

Mechanical joint connections conform to the dimensional requirements of either ANSI/AWWA C110/A21.10 or ANSI/AWWA C153/A21.53 depending on the size.

When connecting a EX-TEND to HDPE pipe, a flanged end connection is required. This is to be joined to a fused flange adapter on the HDPE pipe. A filler flange between the two gaskets is necessary to assure proper seal contact.

EBAA IRON Sales, Inc.

P.O. Box 857, Eastland, TX 76448

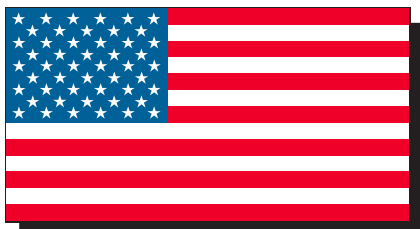
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