Series 9020SC

Mechanical Joint Accessory Package

INSTALLATION INSTRUCTIONS

The installation instructions below are for a mechanical joint gland per AWWA C600. If installing a MEGALUG® restraint, please refer to the MEGALUG's Product Brochure for installation instructions.

1. Clean the socket and the plain end. Lubrication and additional cleaning should be provided by brushing both the gasket and plain end with soapy water or an approved pipe lubricate meeting the requirements of ANSI/AWWA C111/A12.11 just prior to slipping the gasket onto the plain end for joint assembly. Place the gland on the plain end with the lip extension toward the plain end; follow by the gasket with the narrow edge of the gasket toward the plain end [The gasket provided may have been the EBAA-Seal™ Improved Mechanical Joint Gasket. This gasket is bi-directional and has no front or back. The use of a pipe wall stiffening insert is required on High Density Polyethylene pipe.].

NOTE: In cold weather it is preferable to warm the gasket to facilitate assembly of the joint.

2. Insert the pipe into the socket and press the gasket firmly and evenly into the gasket recess. Keep the joint straight during assembly.

3. Push the gland toward the socket and center it around the pipe with the gland lip against the gasket. Insert bolts and hand-tighten nuts. Make deflection after joint assembly but before tightening bolts.

4. Tighten the bolts to the normal range of bolt torque [45-60 ft-lbs for 3 inch, 75-90 ft-lbs for 4 inch through 24 inch, 100-120 ft-lbs for 30 inch and 36 inch, and 120-150 ft-lbs for 42 inch and 48 inch.] while at all times maintaining approximately the same distance between the gland and the face of the flange at all points around the socket. This can be accomplished by partially tightening the bottom bolt first, then the top bolt, next the bolts at either side, finally the remaining bolts. Repeat the process until all bolts are within the appropriate range of torque. In large sizes (30-48 inch), five or more repetitions may be required. The use of a torque-indicating wrench will facilitate the procedure.



CONTENTS

14 - 3/4 by 41/2 inch T-bolts w/ Nuts

1 - 20 inch Standard MJ Gasket

2 - Gasket Lube Package(s)

For use on water or wastewater pipelines subject to hydrostatic pressure and tested in accordance with either AWWA C600 or ASTM D2774

APPROXIMATE SHIPPING WEIGHT: 14.56 LBS.

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